

Date: Tuesday, 10/03/2009 11:27:58 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 46402	
Estimate Number : 13799	
P.O. Number :	Part Number : D38731
This Issue : 10/03/2009 S.O. No. :	Drawing Number : D3873 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 46319	Material :
Written By :	Due Date : 17/03/2009 Qty: 30 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 09-03-04 JLM Verified By:DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar 0.750
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Comment: Qty.: 0.0683 f(s)/Unit Total : 2.0475 f(s)

303 Round Bar 0.750

BATCH: M110680

SA 09/03/10

2 ft

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA806 & DWG D3873 ,

FOLIO REV: A

DWG REV: A

2-DEBURR AS REQUIRED

SA 09/03/10

(30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/03/10

(30)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

L.A

09/03/11

(30)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 123

9/3/11

(30)
SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46402

Part Number: D38731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/12 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-03-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

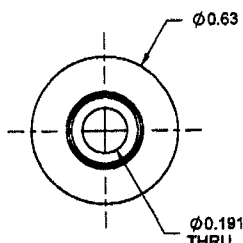
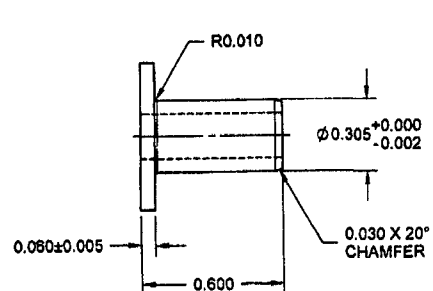
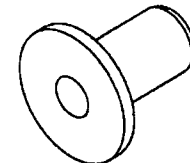
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3873-1 BUSHING

H6402

RELEASED
09.01.07
 PER ECN 09-538

- NOTES:**
 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
 REF DART SPEC M303R
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.01 lbs

REV.	NEW ISSUE	DESCRIPTION	MB	DATE
DESIGN	<i>1</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	BY	DATE
DRAWN	<i>1</i>			
CHECKED	<i>215</i>			
MFG. APPR.	<i>21</i>			
APPROVED	<i>140</i>			
DE APPR.	<i>14</i>			
DATE	09.01.07	DRAWING NO. D3873 REV. A TITLE BUSHING SCALE NTS <small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>		

8 7 6 5 4 3 2 1